

Presented by:
Andrew Dibrov,
Vice-President of Russian
Association of Foundrymen



**Trends in Russian Foundry
Industry
Revision 2014**



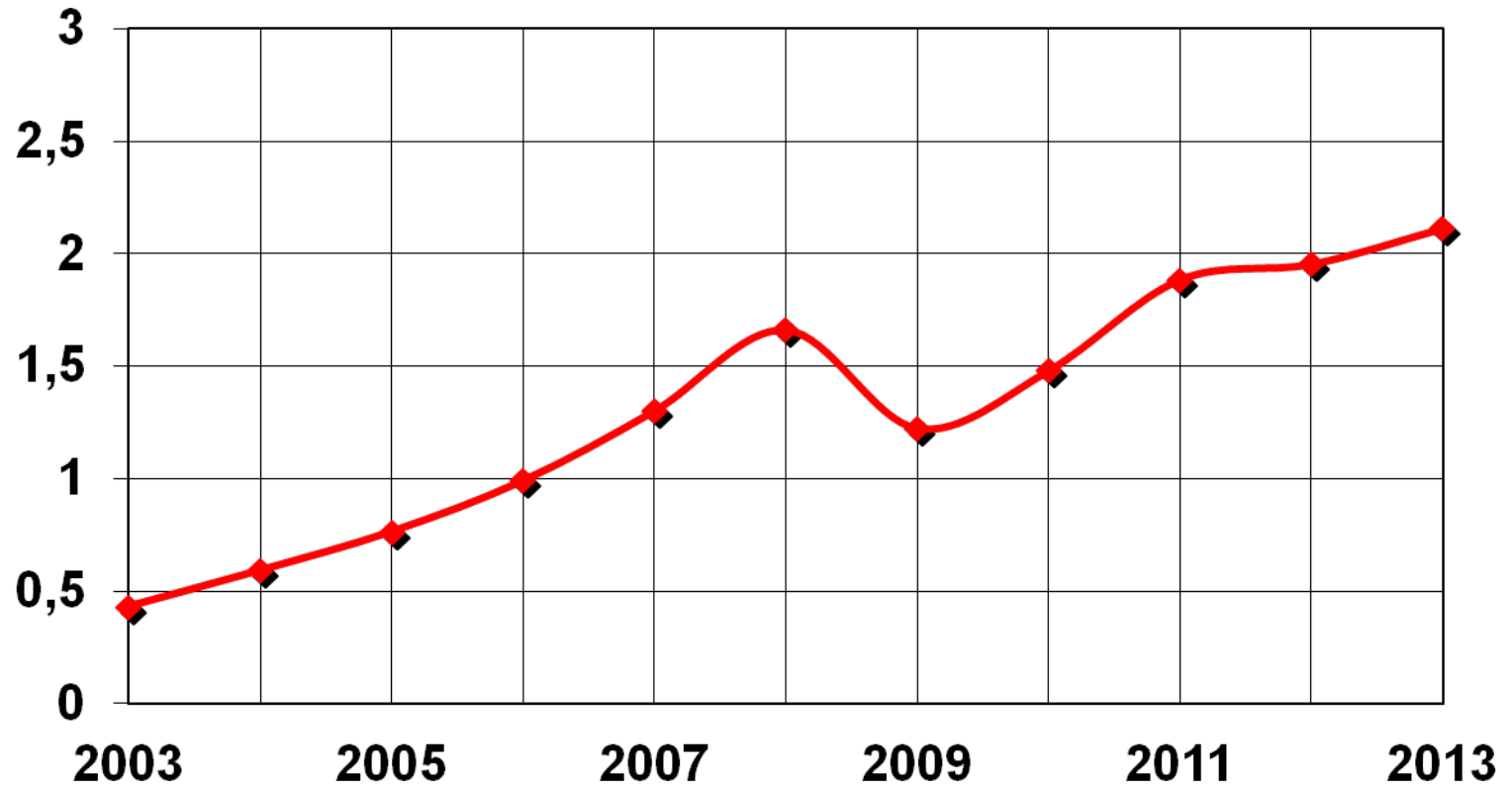
“Trends of Foundry Development in Russia”

General data:

- 1. Territory – 17.100.000 km²**
- 2. Population – 143,7 mln.**
- 3. Working force – 80 mln.**
- 4. Total number of foundries – about 1.200**

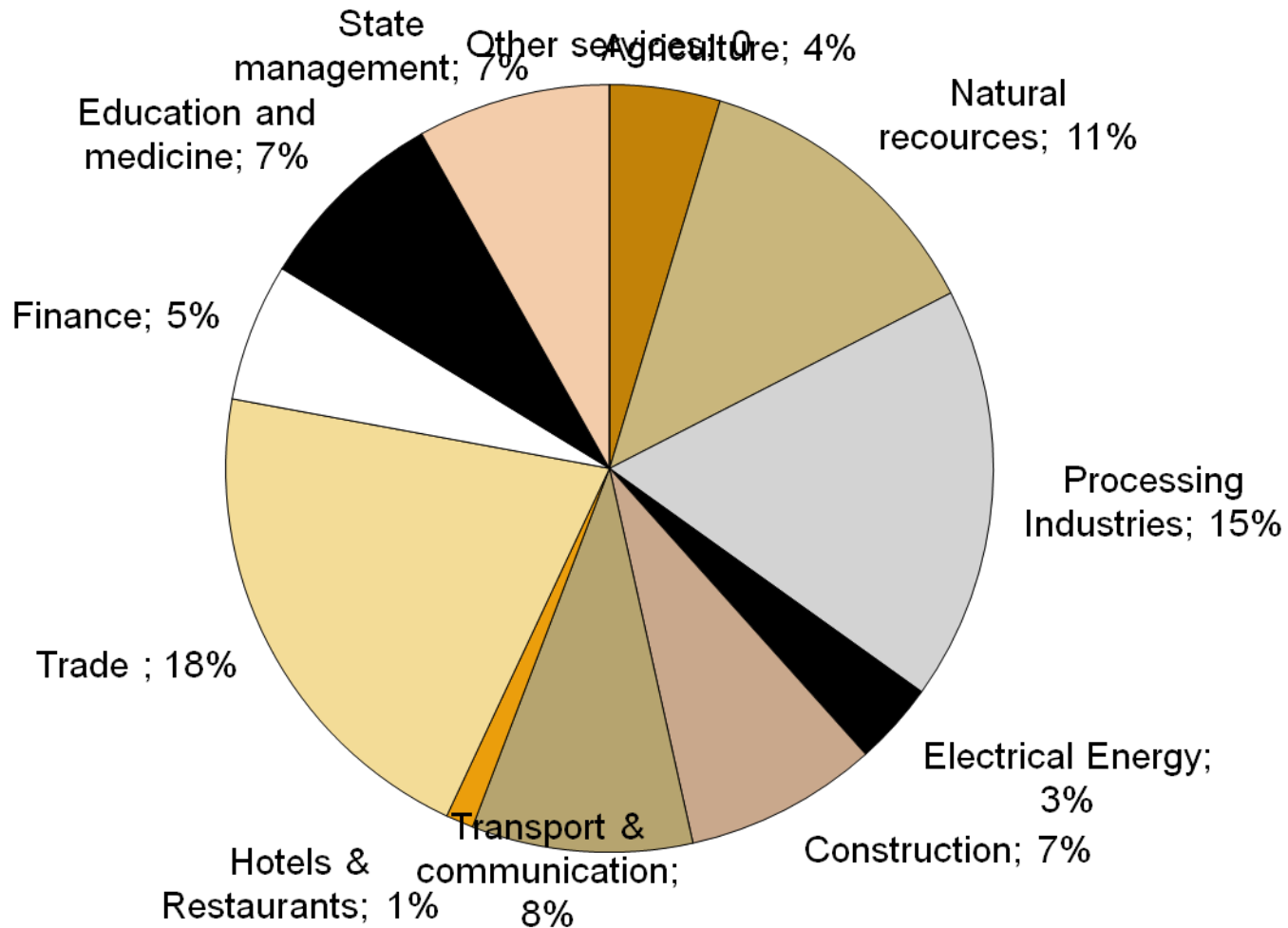
“Trends of Foundry Development in Russia”

GDP in Trillions of Dollars



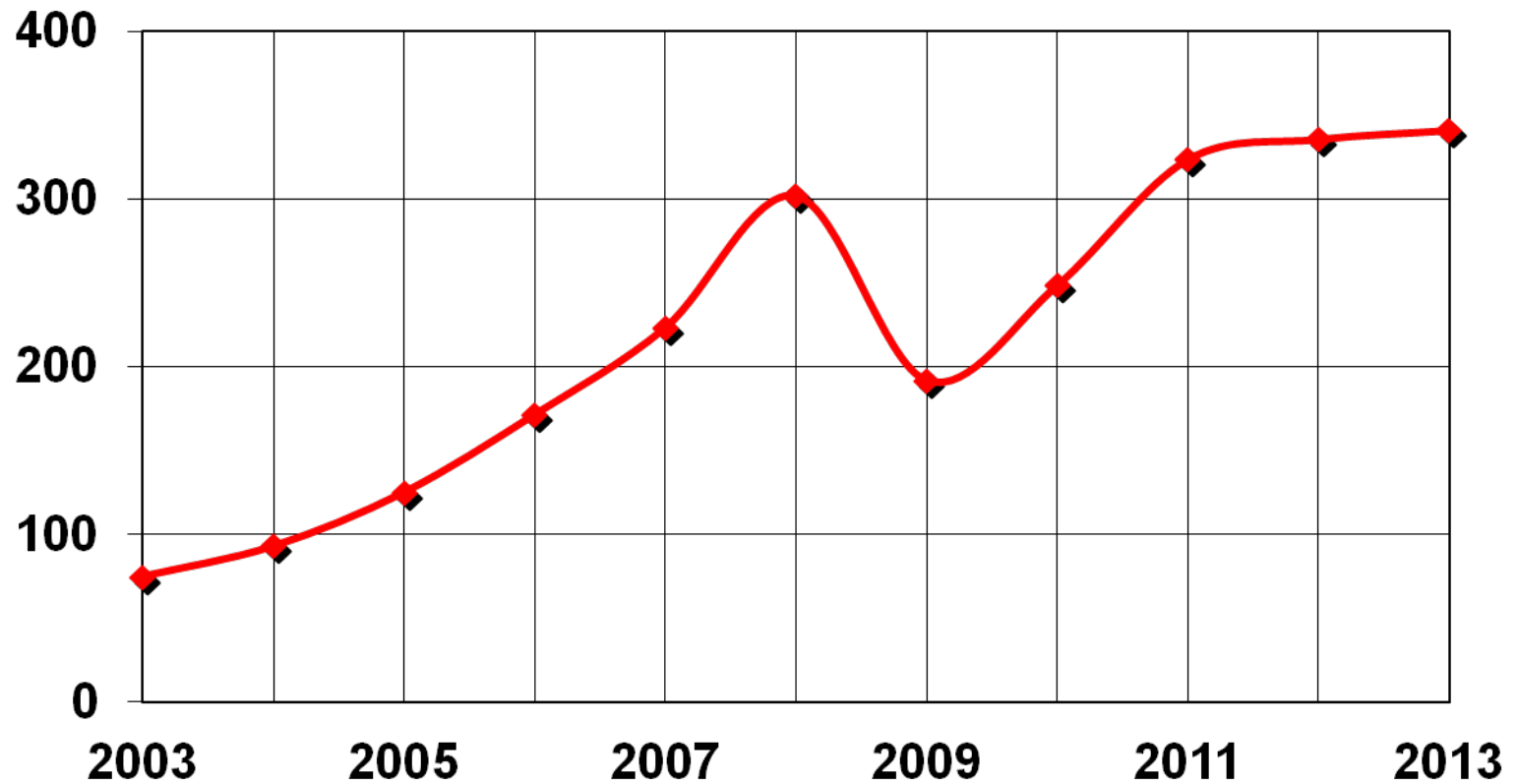
“Trends of Foundry Development in Russia”

Structure of GDP in 2013

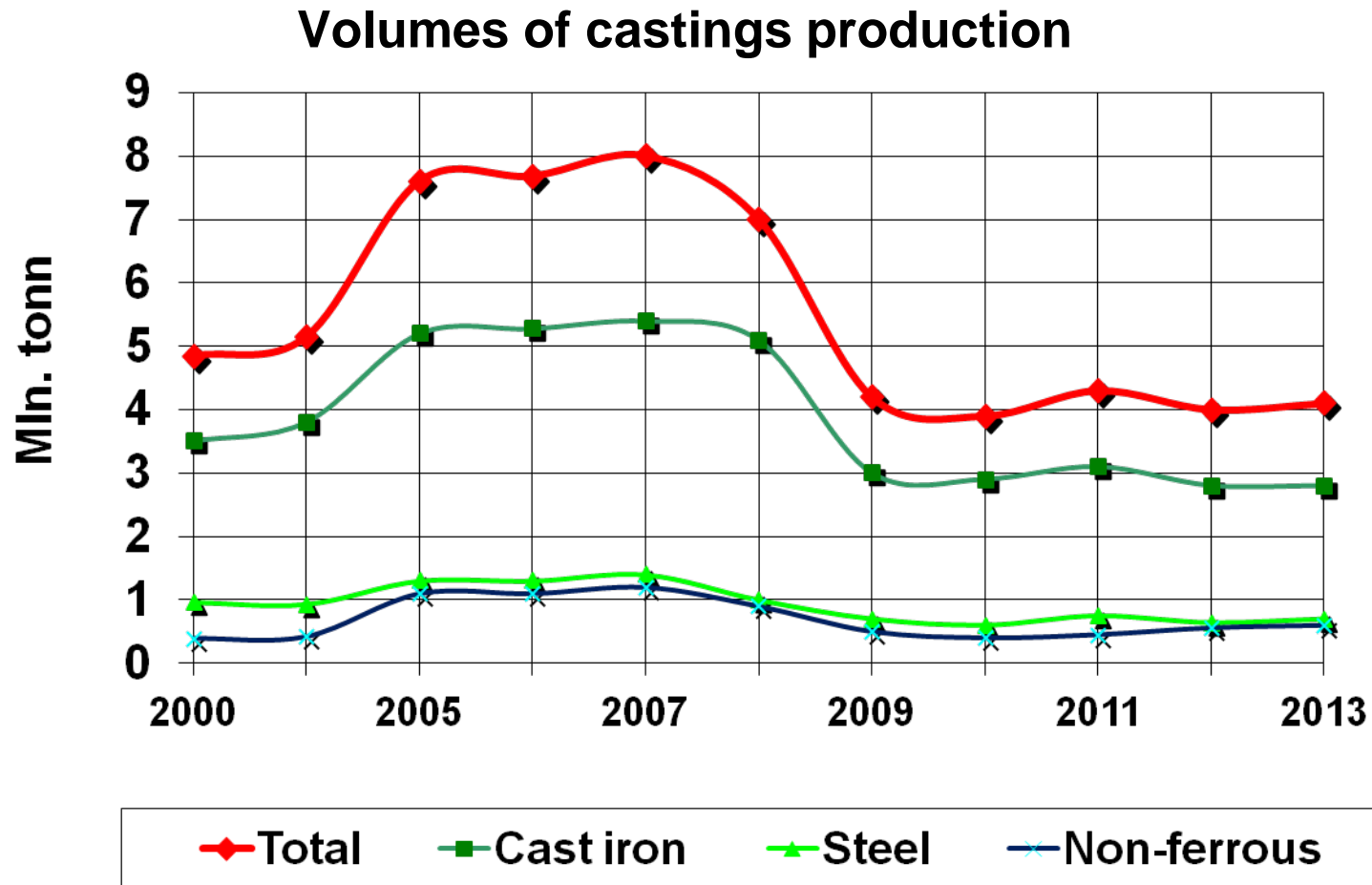


“Trends of Foundry Development in Russia”

IMPORT in Billions of Dollars



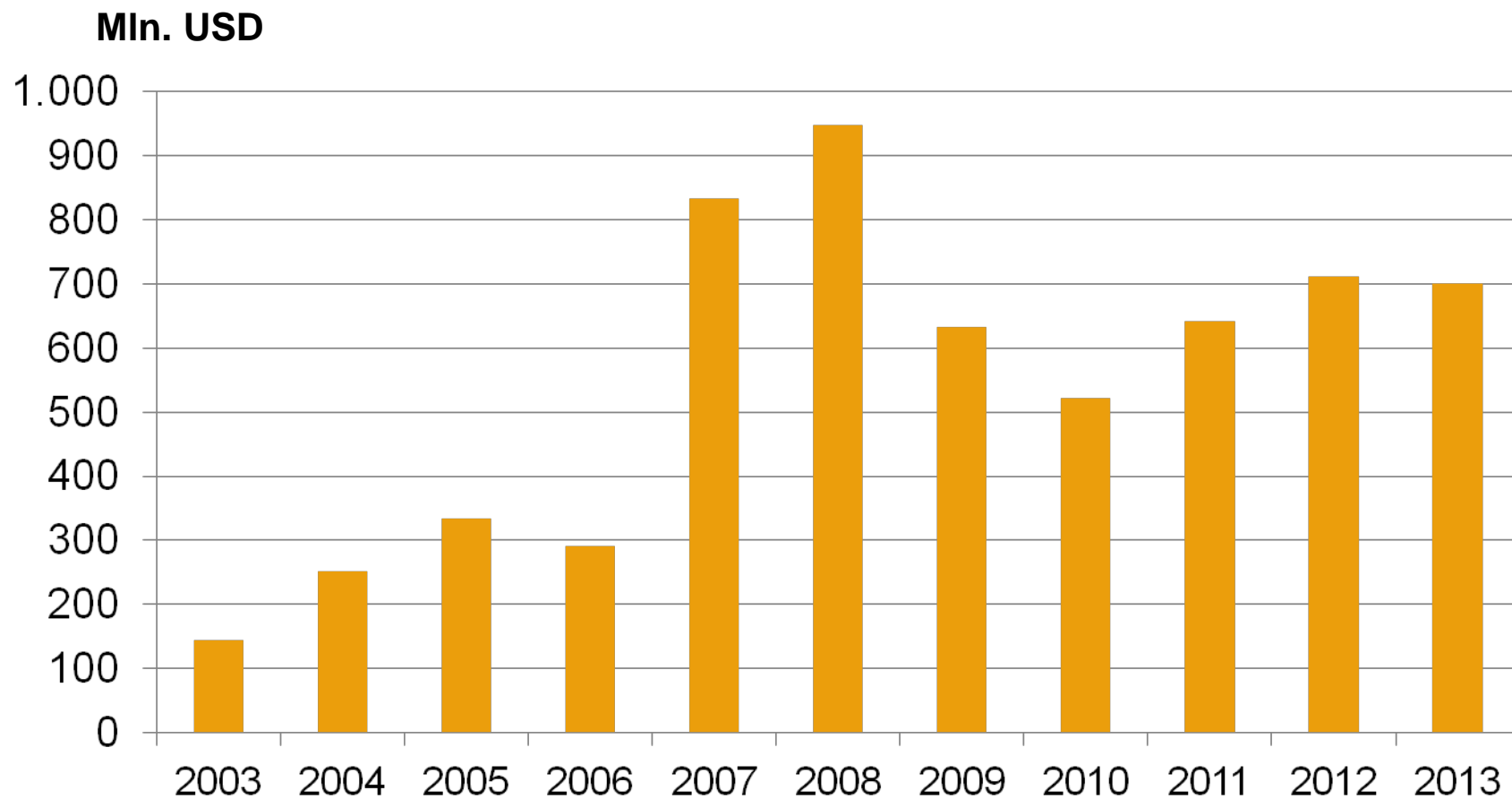
“Trends of Foundry Development in Russia”



In 2013 total 1200 foundries produced 4,1 mln. tonn of castings, Export only about 2%

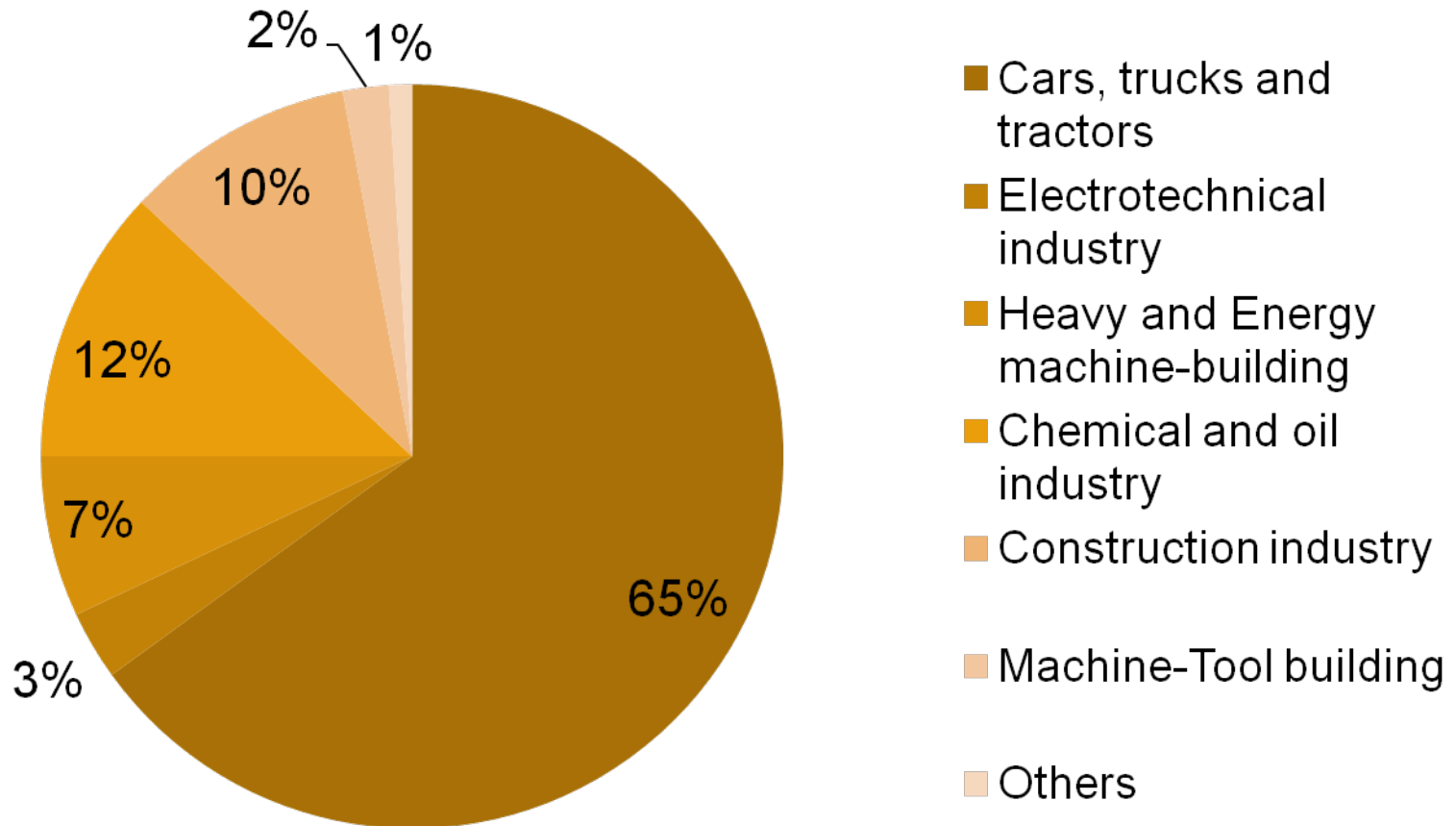
“Trends of Foundry Development in Russia”

Import of foundry equipment



“Trends of Foundry Development in Russia”

Production of castings by sectors in 2013r.



“Trends of Foundry Development in Russia”

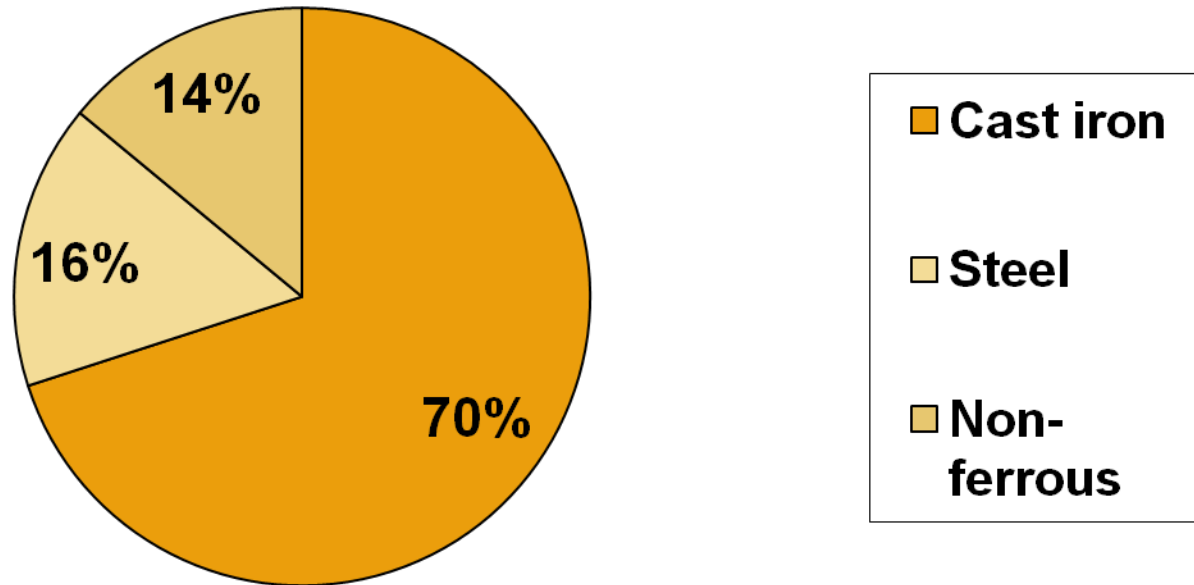
Areas with high quality casting demand:

- 1. Railway – steel and cast iron parts**
- 2. Oil & gas transport – steel valves**
- 3. Mining – wear parts, Mn steel**
- 4. Aviation – AL and Mg castings**

Main need is in steel castings, but trend in increasing of Al and Mg castings.

“Trends of Foundry Development in Russia”

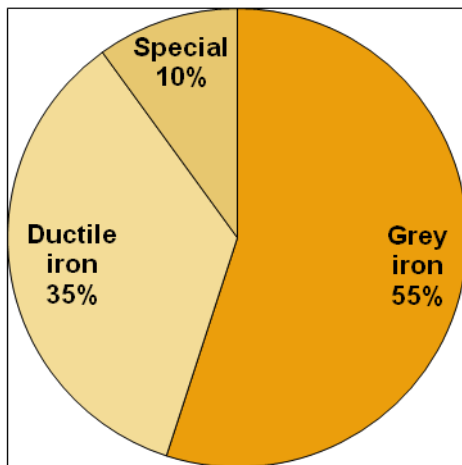
Distribution of castings by alloys in 2013



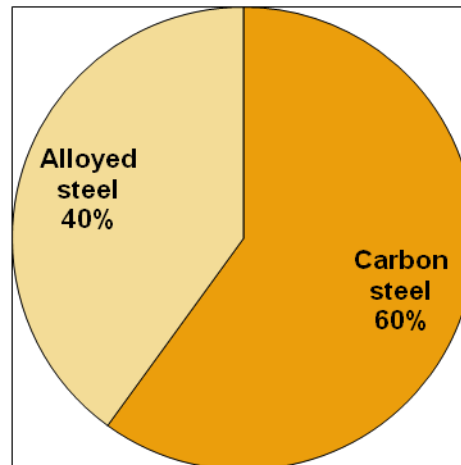
“Trends of Foundry Development in Russia”

Distribution of castings by alloys in 2013

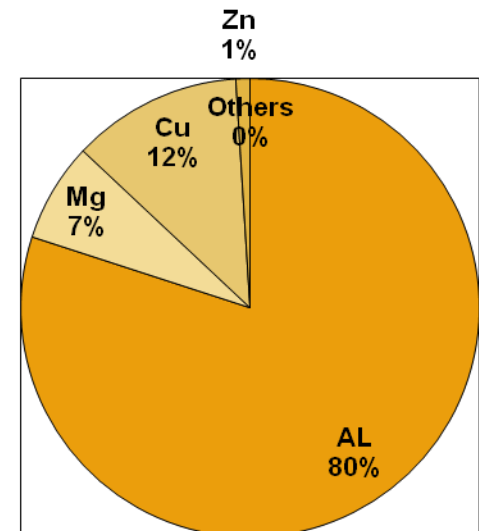
Cast iron - 70%



Steel – 16%



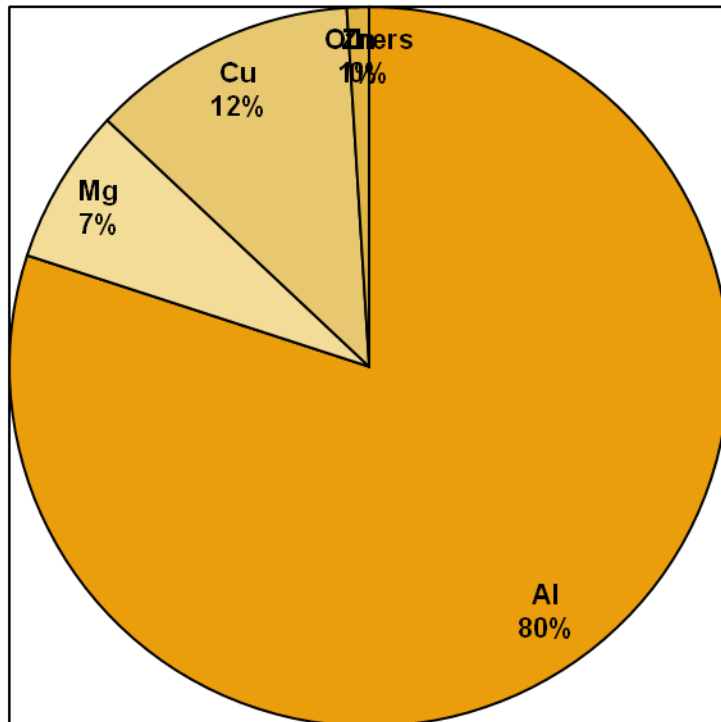
Non-ferrous-14%



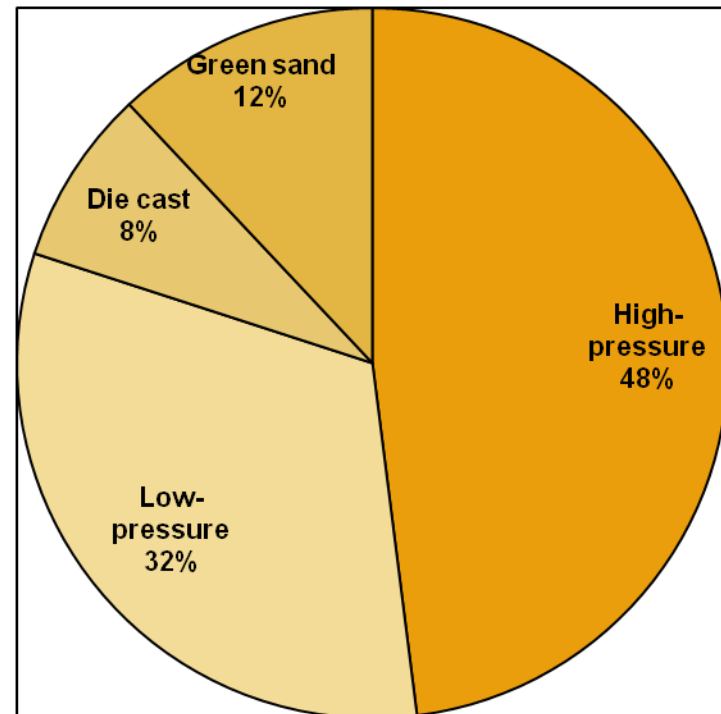
“Trends of Foundry Development in Russia”

Non-ferrous castings production

Non-ferrous -14%
from total

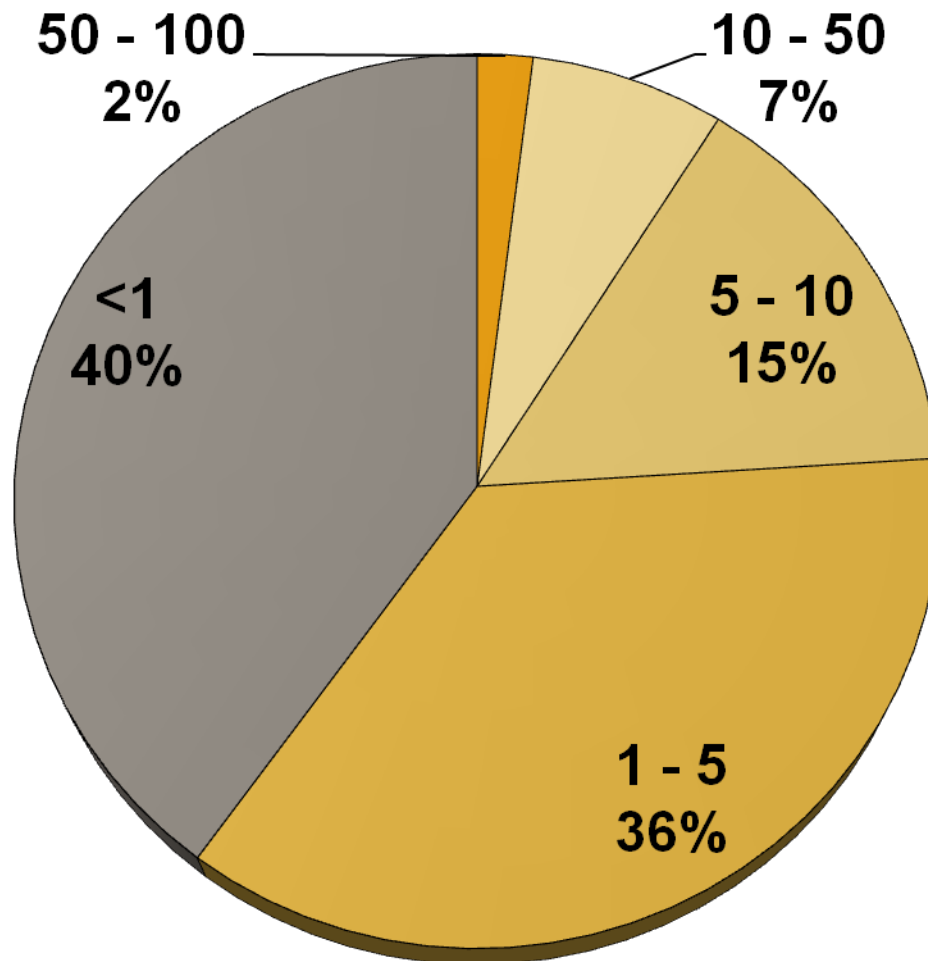


Aluminium - 80%
from total non-
ferrous



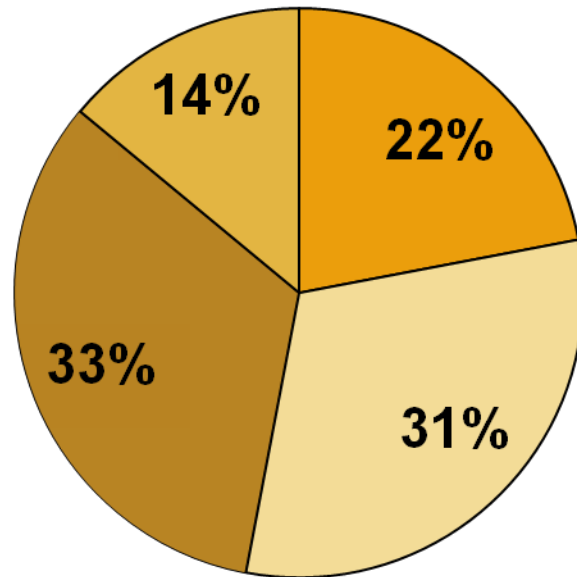
“Trends of Foundry Development in Russia”

Distribution of foundries by capacity, 1000 t/year



“Trends of Foundry Development in Russia”

Level of foundries automatization by q-ty of castings produced on:



■ Automatic lines

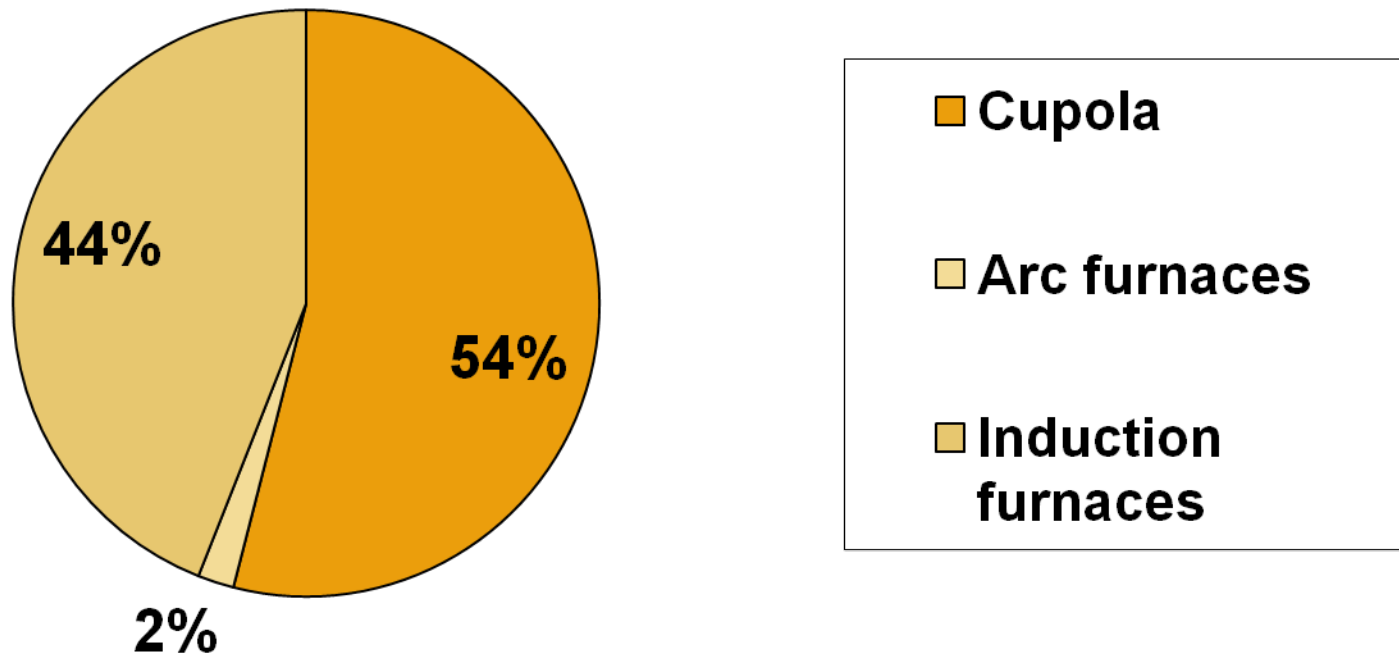
■ Semi-automatic lines

■ Single machines

■ Manually

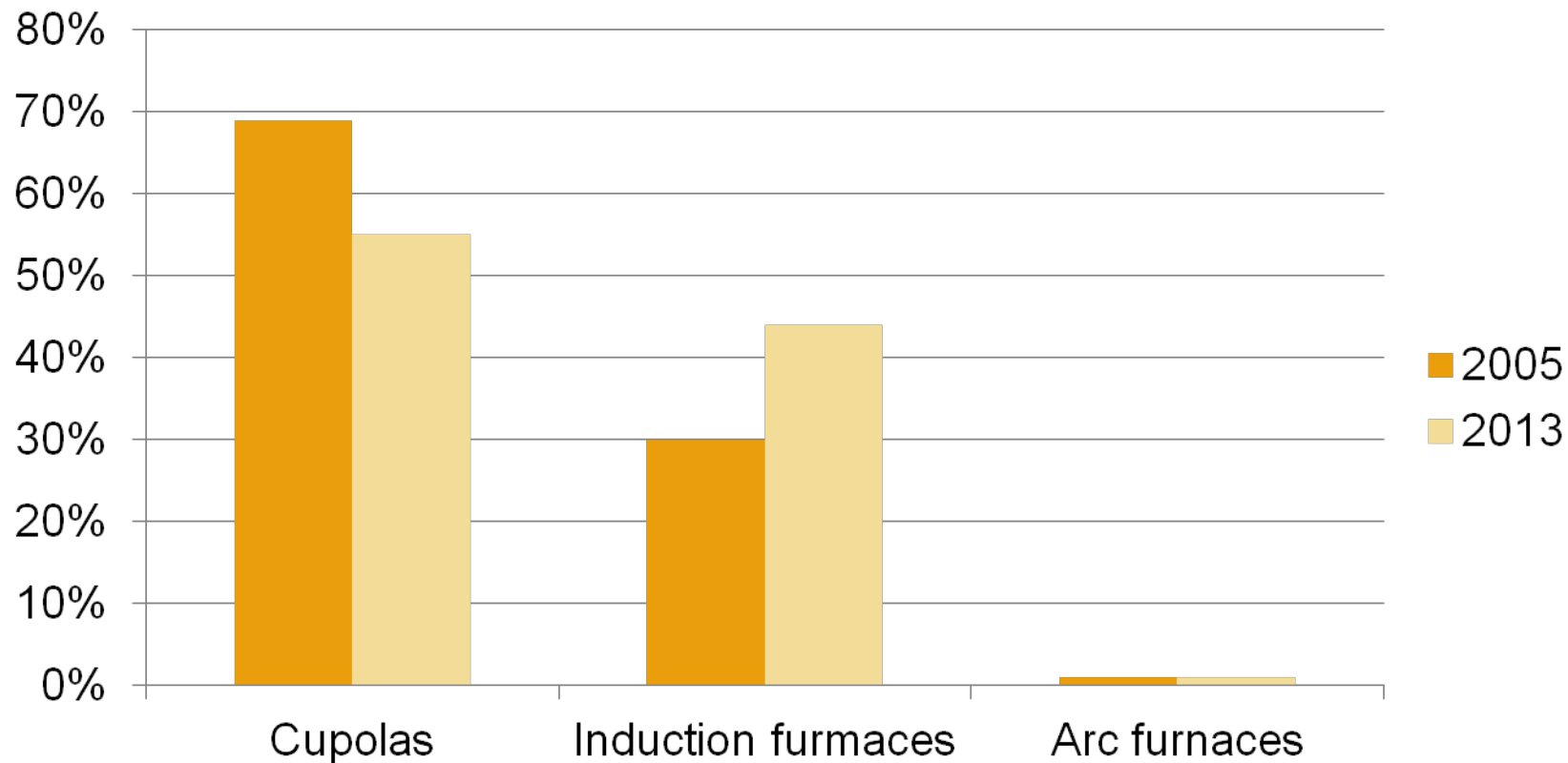
“Trends of Foundry Development in Russia”

Melting of cast iron (by q-ty of castings)



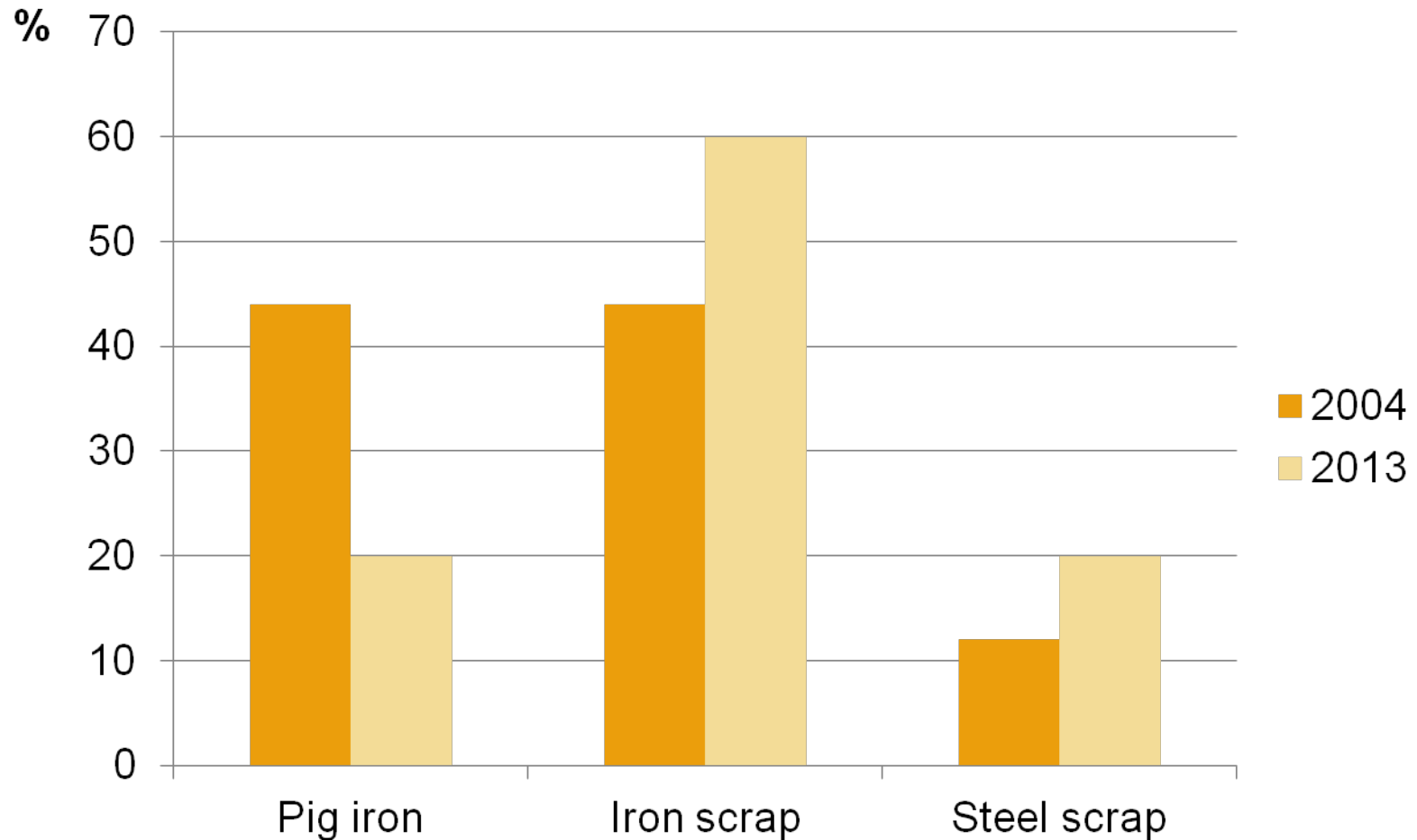
“Trends of Foundry Development in Russia”

Trends in melting for cast iron (by quantity of castings)



“Trends of Foundry Development in Russia”

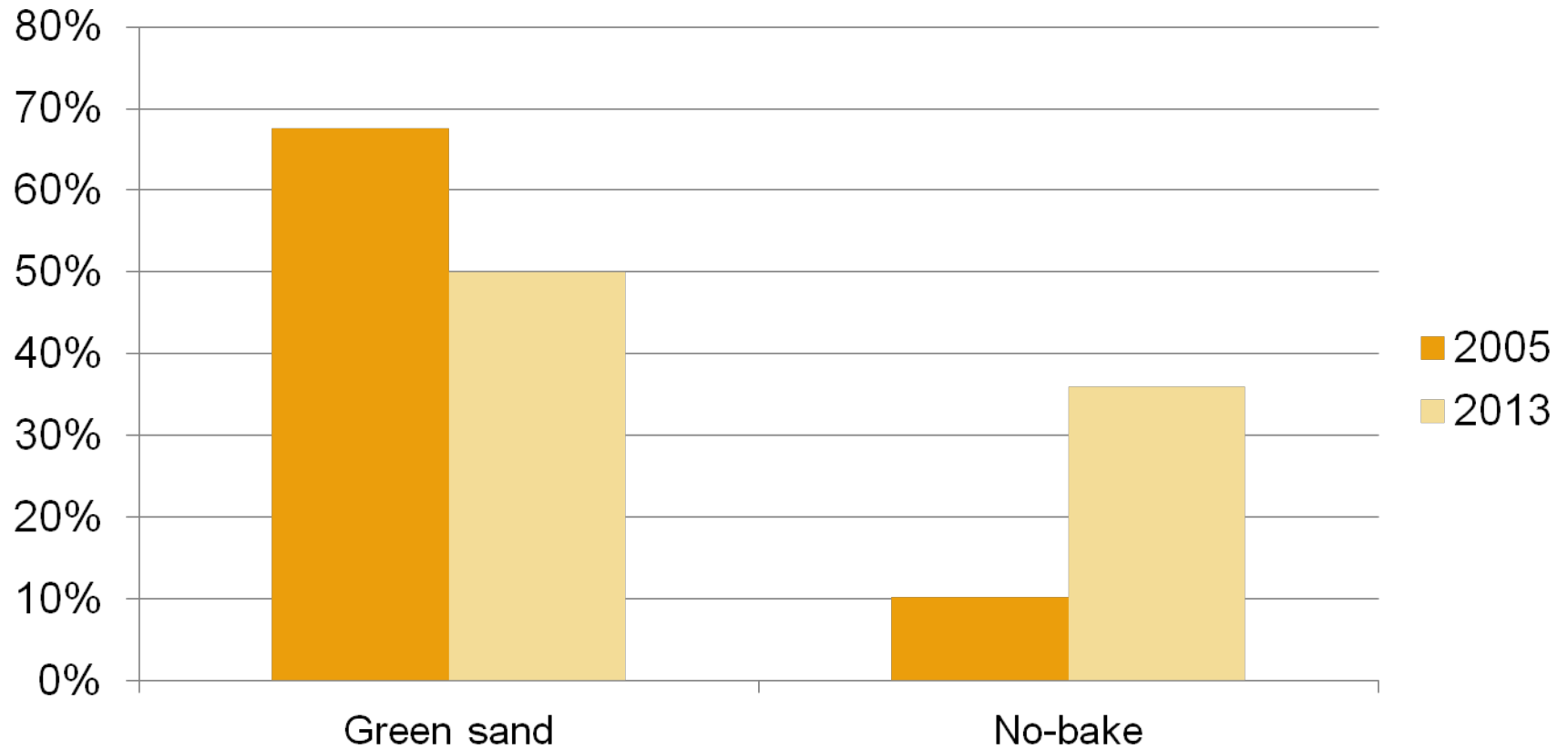
Composition of the melting charge



Deficit of high quality scrap

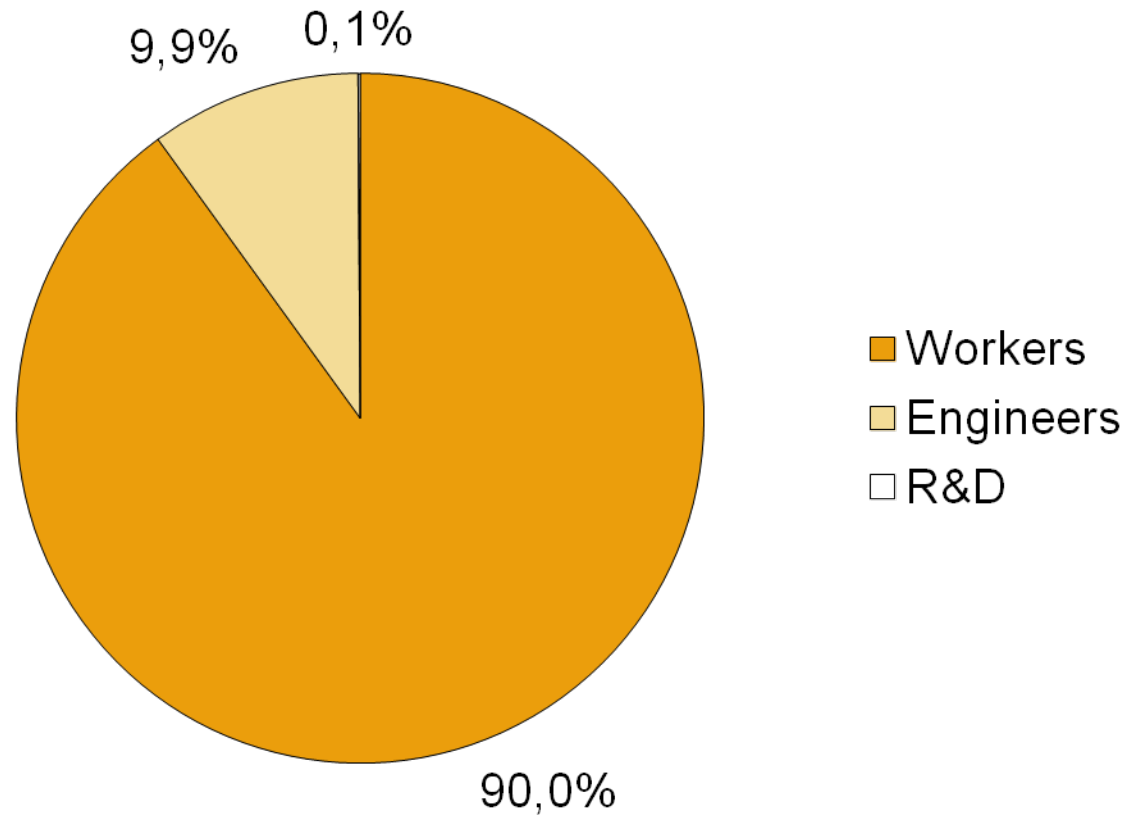
“Trends of Foundry Development in Russia”

No-bake and green sand moulding



“Trends of Foundry Development in Russia”

Structure of workers in foundry industry



Need in new technologies and equipment from abroad !

“Trends of Foundry Development in Russia”

Most perspective directions of development:

- Modern moulding equipment
- Production of cold-box cores
- Melting in medium frequency induction furnaces and DC arc furnaces
- Growth in production of high-quality parts from special irons and Al - Mg alloys
- Building of new foundries and reconstruction of existing, more big corporations

Need in new technologies and equipment from abroad !

“Trends of Foundry Development in Russia”

Influence of latest geopolitical changes



Turn from WEST to EAST

“Trends of Foundry Development in Russia”

Geopolitical changes influencing foundry:

- Reinforcement of co-operation inside BRICS – new bank with 100 billion USD capital
- Reinforcement of co-operation inside Shanghai Cooperation Organization – more members, more trade partners



“Trends of Foundry Development in Russia”

Geopolitical changes influencing foundry:

- Currency Policy: Russia and China start to trade in RUB and CNY
- Not only equipment, but also financing comes now from EAST, not from WEST
- Equipment from EU and US will not be paid until delivered in Russia

“Trends of Foundry Development in Russia”

Main conclusions / trends:

- Internal market has big enough value and tendency to grow, Russia continues to import both equipment and castings; Low level of export – will not change soon
- We regret due to the deterioration of relations with EU and hope it will not last long time
- Financing from EAST – preferences to Asian suppliers from major Russian banks
- Preferences to EU companies having production facilities in Russia or in Asia

OUR DOORS ARE OPEN FOR COOPERATION !



THANK YOU!